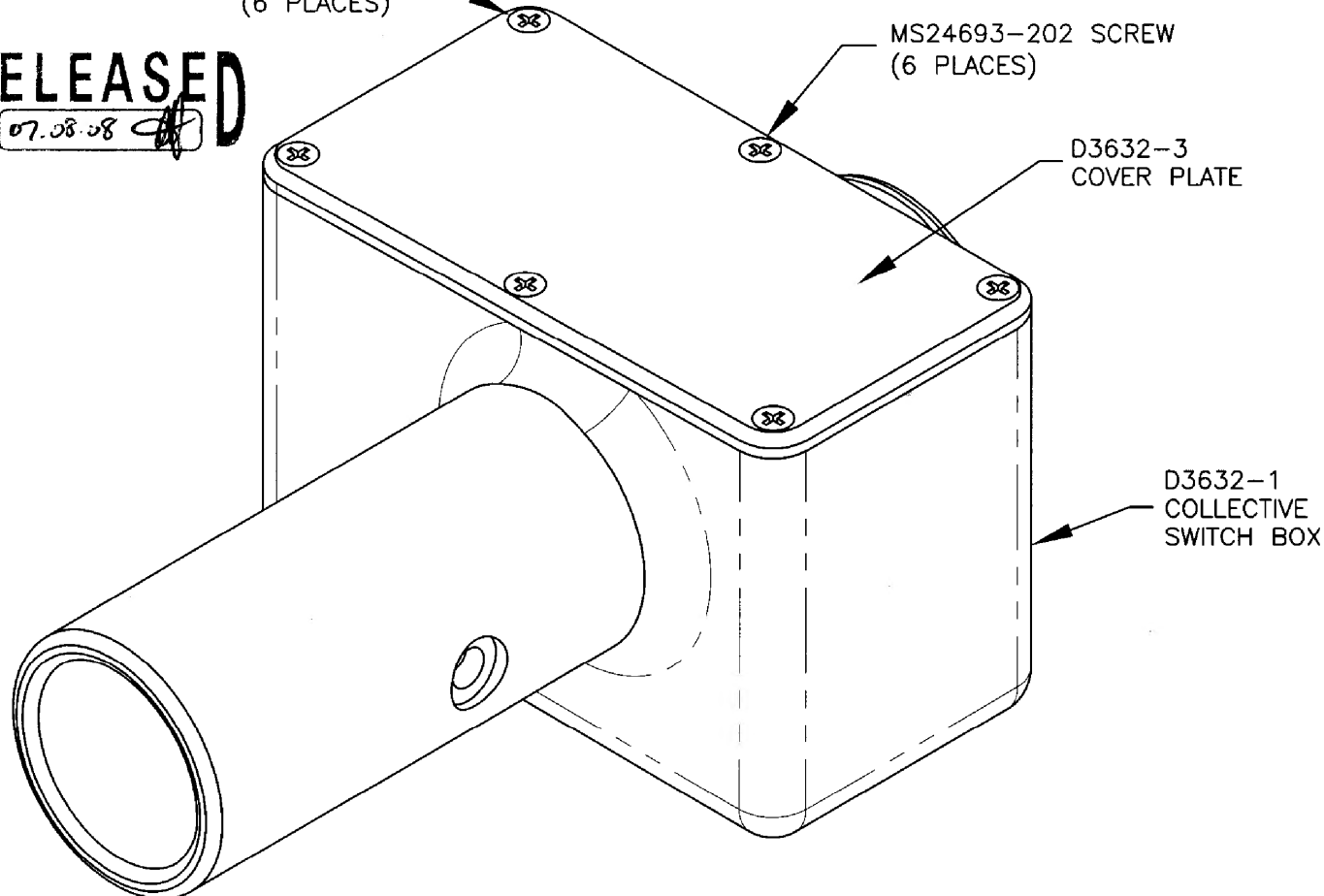




DESIGN CLB	DRAWN BY <i>DL</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>B</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3632	REV. A SHEET 1 OF 3
DATE 07.05.14		TITLE COLLECTIVE SWITCH BOX	SCALE NTS
A	07.05.14	NEW ISSUE: REPLACES G10207	

INSTALL MS21209-F0420 HELI-COIL
FLUSH TO THE TOP OF THE HOLE
(6 PLACES)

RELEASED
07.08.08



D3632-041 COLLECTIVE SWITCH BOX ASSEMBLY
(REPLACES GENEVA P/N G10207)

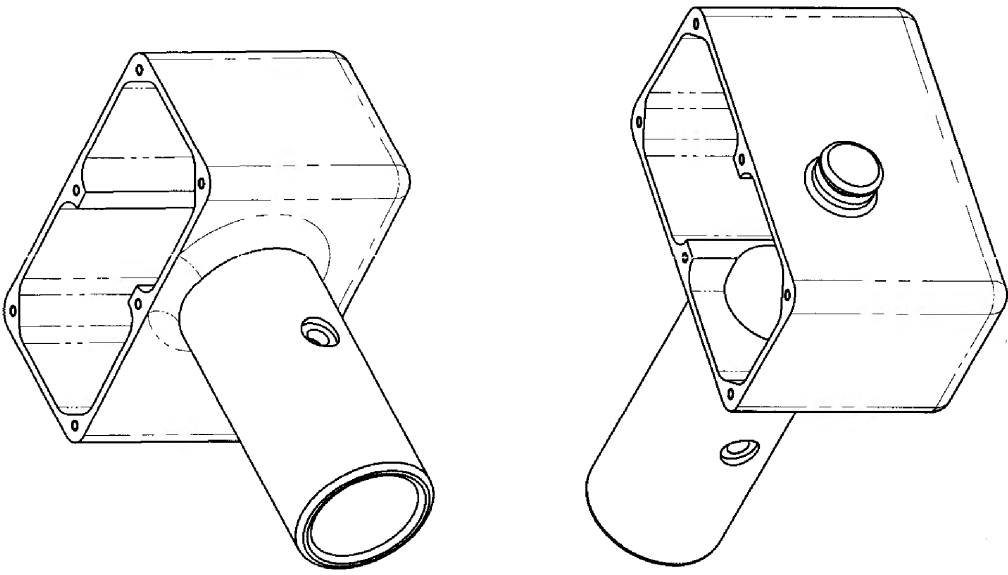
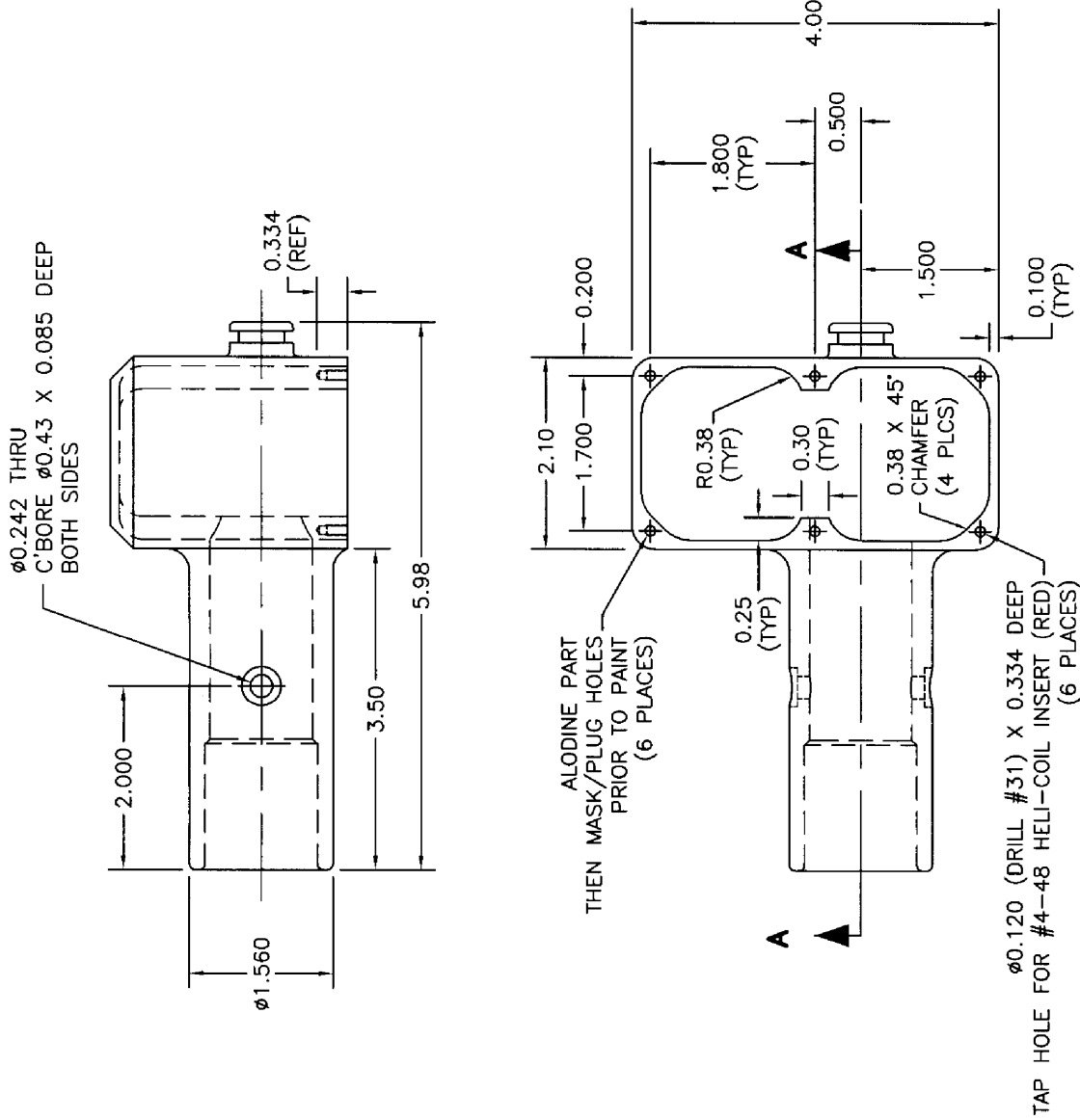
PARTS LIST

QTY -041	PART NUMBER	DESCRIPTION
X	D3632-041	COLLECTIVE SWITCH BOX ASSEMBLY
1	D3632-1	COLLECTIVE SWITCH BOX
1	D3632-3	COVER PLATE
6	MS21209-F0420	HELI-COIL
6	MS24693-202	SCREW

IDENTIFY WITH DART P/N D3632-041 USING FINE POINT PERMANENT INK MARKER

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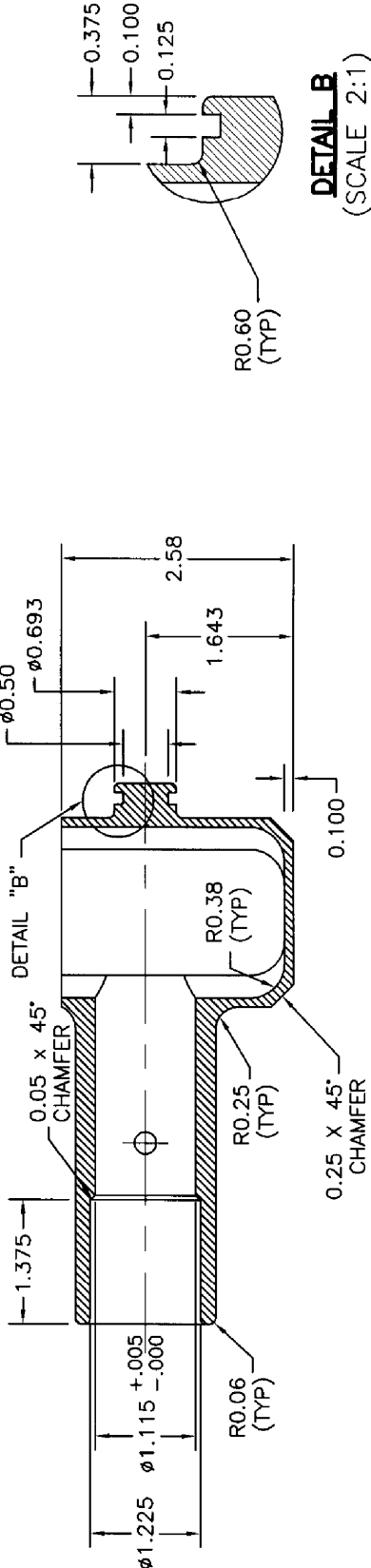


D3632-1 COLLECTIVE SWITCH BOX

(REPLACES GENEVA P/N G10207-1)

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES TO 0.005 TO 0.010



SECTION A-A

A	C7.05.14	NEW ISSUE: REPLACES G10207-1
DESIGN	DRAWN BY	
CLB	DC	
CHECKED	APPROVED	
DATE	DRAWING NO.	REV. A
07.05.14	D3632	SHEET 2 OF 3
	TITLE	SCALE
	COLLECTIVE SWITCH BOX	1:2

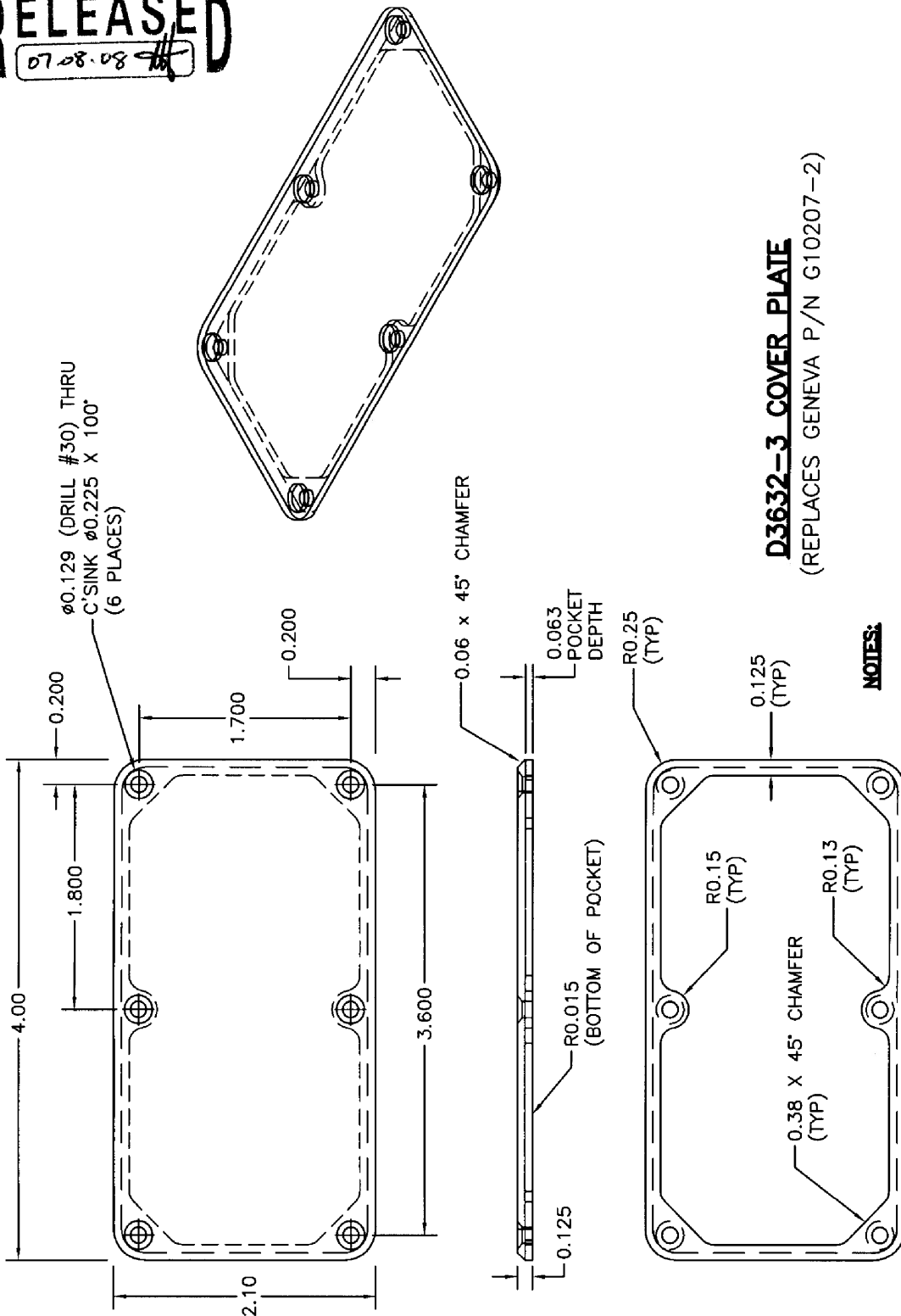
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DART DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DART

DESIGN CLB	DRAWN BY JC	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 13	APPROVED [Signature]	DRAWING NO. D3632	REV. A SHEET 3 OF 3
DATE 07.05.14		TITLE COLLECTIVE SWITCH BOX	SCALE 1:2
A	07.05.14	NEW ISSUE: REPLACES G10207-2	

RELEASED
07-08-08

D3632-3 COVER PLATE
(REPLACES GENEVA P/N G10207-2)

NOTES:

- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR AMS-QQ-A-200/8 (OR AMS 4160)
(REF. DART SPEC. M6061T6B)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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